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MOLECULAR BACK FLOW FROM THE EXHAUST PLUME OF A SPACE-BASED LASER

by

Scott E. McCarty

June 1985

Thesis Advisor:

A. E. FUHS

Approved for Public Release, Distribution Unlimited

Prepared for: LtCol. Douglas Kline

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Molecular Back Flow from the Exhaust Plume of a Space-based Laser

by

Scott E. McCarty
Lieutenant Commander, United States Navy
A.B., Stanford University, 1976

Submitted in partial fulfillment of the requirements for the degree of

MASTER OF SCIENCE IN AERONAUTICAL ENGINEERING

from the

NAVAL POSTGRADUATE SCHOOL June 1985

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ABSTRACT

Back flow from the exhaust of a chemical laser in low earth orbit may be detrimental to the integrity and operation of the selfsame system. Difficulties arise in the calculation of exhaust plume properties and molecular flux as the gas expands from continuum to free-molecular flow. The solution of the governing Boltzmann equation is exceedingly complex; similarly, numerical solutions such as the Direct Simulation Monte Carlo technique require prohibitive amounts of computer processing time. An alternate method of the assessment of molecular flux is presented in which the continuous transition from viscous to collisionless flow is approximated by a suitably defined breakdown surface. The molecular flux incident on a given area of the spacecraft surface is determined by integration of flux from all significant portions of the breakdown surface. Results are presented for exhaust plumes of various stagnation and exit plane conditions emanating from an axisymmetric ring nozzle. Next wilds: An alternate in low each of the spacecraft surface is determined by integration of flux from all significant portions of the breakdown surface. Results are presented for exhaust plumes of various stagnation and exit plane conditions emanating from an axisymmetric ring nozzle.

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I. INTRODUCTION

Advancing satellite and spacecraft technology will soon enable the deployment of an array of space-based laser systems. Among the lasers being considered are chemical lasers of the hydrogen halide class. Before their deployment may be realized, however, important questions remain to be answered. Major concerns are the possible contamination and system degradation of low earth orbit spacecraft by laser exhaust back flow. One design of a spacecraft laser is that of a long cylinder, its power output device located at one end, as in Figure 1.1.

Ambient atmosphere

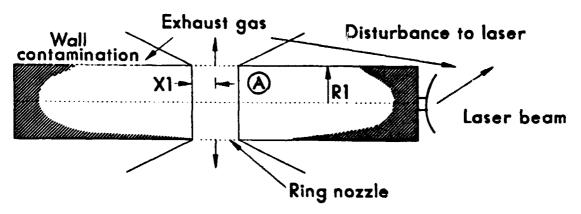


Figure 1.1 Spacecraft Laser.

The exhaust gas is released through a ring nozzle and undergoes rapid three-dimensional axisymmetrical expansion. However, a number of molecules in the expanding plume may have thermal velocity components directed back toward the spacecraft of sufficient magnitude to overcome the mean flow velocity. As certain molecular species in the exhaust plume of a chemical laser may be corrosive to the spacecraft surface, the molecular backscatter from the jet must be determined to assess potential hazards to the spacecraft.

Considerable difficulty arises in the analysis of the flow field of the exhaust jet as it expands rapidly from continuum flow conditions at the nozzle exit plane into the near-vacuum conditions of low earth orbit. In the region where an exhaust plume transitions from continuum to free-molecular flow, a microscopic approach must be taken in the flow analysis. Properly, temporal changes in molecular distribution functions in physical and velocity space must be related to molecular collision parameters. In such analysis the only applicable equation is the Boltzmann equation [Ref. 1], viz.,

$$\frac{\partial (nf)}{\partial t} + u_i \frac{\partial (nf)}{\partial x_i} + F_i \frac{\partial (nf)}{\partial u_i} = \int_{-\infty}^{\infty} \int_{0}^{4\pi} n^2 (ff_1' - ff_1) g\sigma \ d\Omega du_1 \quad (1.1)$$

Here, n is the number density, $f(u_1,x_1,t)$ is the normalized distribution function, u_1 is molecular velocity, σ is a differential collision cross section, $d\Omega$ is an element of solid angle, F_1 is an external force per unit mass, and du is an element of velocity space. The subscript 1 denotes the molecular collision partner and the prime denotes a post-collision value. The left-hand side of the Boltzmann equation represents the change in the number of particles in a phase space element from convection of molecules across the surface of this space due to molecular velocity u_1 and external forces F_1 . The right-hand side of the equation represents the change in the number of molecules in a phase space element due to particle-to-particle collisions. The Boltzmann equation has been the subject of extensive investigation; however, the complexity of the problem has thus far yielded analytical solutions only to simplified models of a specific nature [Refs. 2,3,4].

For instance, the Chapman-Enskog method of solution of the Boltzmann equation assumes the distribution function f is perturbed by a small amount from the Maxwellian form. The distribution function is then expressed as a power series in ϵ , a parameter regarded as a measure of mean collision time [Ref. 5].

Approximations to the Boltzmann equation by Hilbert, Burnett, and others consists of expanding f in powers of λ/a , where λ is the mean free path at a point in the flow field and a is a typical macroscopic

dimension of the flow geometry. In the first approximation to the Boltzmann equation, the left-hand side of equation 1.1 is omitted, and the result is a nonlinear integral equation. Higher approximations satisfy inhomogeneous integral equations [Ref. 6]. However, the validity of the above methods is confined to flow of small Knudsen numbers, i.e., $a>>\lambda$.

A numerical approach to the solution of the Boltzmann equation proposed by Bird [Ref. 7] is the Direct Simulation Monte Carlo (DSMC) method, which entails the computer modeling of a real gas flow by several thousand simulated molecules. Continuum flow solutions (e.g., the method-of-characteristics) are used to compute flow field properties to the point at which continuum flow theory is no longer valid. Beyond, flow is simulated on a microscopic scale, molecule-by-molecule. Velocity components and spatial coordinates of each of thousands of molecules are modified over small increments of time until a steady-state solution is determined. A shortcoming of the Direct Simulation Monte Carlo technique is that such a solution may be obtainable only after a great number of iterations of molecular collision algorithms, requiring prodigious amounts of computer processing time.

In order to significantly reduce the computational time required for molecular back flow analysis, while obtaining results of the correct order of magnitude, an alternate approach to the problem is presented herein.

II. METHODOLOGY

Consider the gas jet of Figure 2.1, exiting an axisymmetric ring nozzle into a near-vacuum. The gas undergoes Prandtl-Meyer expansion in which the flow is turned, Mach number increases, and density decreases until ambient pressure is reached.

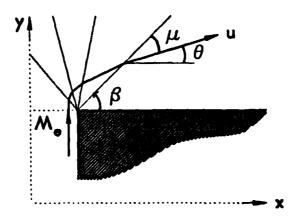


Figure 2.1 Prandtl-Meyer Expansion. Region A of Figure 1 is expanded in this Figure.

At some point along any streamline in such a flow, there is a break-down of continuum flow theory [Ref. 8]. Although the transition from viscous to free-molecular (collisionless) flow is actually continuous, a boundary where the transition begins may be approximated in three dimensions by a breakdown surface. We wish to evaluate the magnitude of molecular efflux from the breakdown surface toward the surface of the spacecraft. In reality, molecules crossing the breakdown surface in the direction of the spacecraft enter a transition region in which molecular collisions are highly likely to occur, as depicted in Figure 2.2.

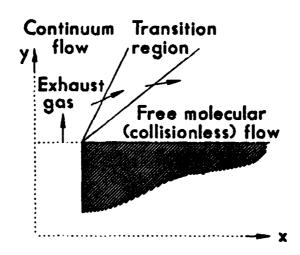


Figure 2.2 Exhaust Flow Breakdown.

However, within the transition region, translational equilibrium of the expanding flow ceases to exist, and thermal properties of the gas, in effect, remain as they were at the onset of breakdown. Therefore, although molecular collisions occur between the breakdown surface and the free-molecular boundary, it is assumed that effusion of molecules toward the spacecraft from the breakdown surface is equivalent to that of the transition region. Hence, this analysis is concerned with determination of flux incident on the spacecraft from a defined breakdown surface.

Bird [Ref. 9] has defined a "breakdown parameter" for steady flow as

$$P = \frac{u}{\rho \nu} \left| \frac{d\rho}{ds} \right| \tag{2.1}$$

where ν is collision frequency per molecule, ρ is density, u is flow speed, and s is distance along a streamline. The breakdown parameter is thus a modified Knudsen number relating mean free path to density scale length. The onset of breakdown occurs when the value of P is approximately 0.05. We define r as the distance from the fan vertex in

the Prandtl-Meyer expansion and show that P may be expressed explicitly as a function of r and Mach number. The locus of the breakdown surface may thus be determined. The nozzle lip, at which point the Prandtl-Meyer expansion waves are centered, is a singularity point which is also the origin of lines of constant-P, as shown in Figure 2.3.

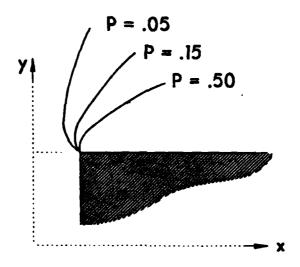


Figure 2.3 Contours of Constant-P.

As the nozzle lip is approached, uncertainties in flow field analysis increase. Here, we are concerned only with flow properties of the gas located more than a few tens of mean free paths from the nozzle lip singularity. As the gas flow proceeds through the Prandtl-Meyer expansion, the value of r on the breakdown surface increases as the local Mach number increases. Properties of the flow at any point along the breakdown surface may be determined as a function of stream flow speed. Further, the molecular flux from a given element of area on the breakdown surface is a function only of local Mach number and the angle between the flux vector and mean flow direction. Thus, from any element on the breakdown surface, the molecular flux incident on an element of area on the spacecraft surface may be determined.

At some point along the breakdown surface, the Mach number is sufficiently high that the backward flux effusion toward the spacecraft

surface is virtually nil, and consideration of flux from points further out on the breakdown surface is unnecessary. This point is shown in Figure 2.4 at the intersection of the breakdown surface defined by P=0.05 and the expansion wave corresponding to this limiting Mach number.

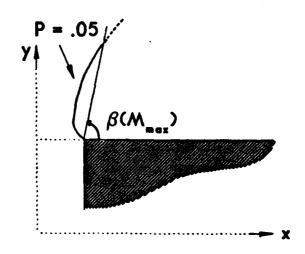


Figure 2.4 Extent of Significant Portion of Breakdown Surface as Defined by the Limiting Mach Number.

The total incident flux at any point on the spacecraft surface is calculated by integration over all those portions of the breakdown surface from which significant flux is received.

III. SOLUTION

A. EXHAUST GAS PROPERTIES

In the schematic representation of a low earth orbit spacecraft laser system of Figure 1.1, pertinent dimensions shown are the spacecraft radius R1 and half-width of the exhaust nozzle X1. The exhaust jet of a hydrogen fluoride laser consists primarily of four molecular species: hydrogen fluoride, hydrogen, deuterium fluoride, and helium. Laser cavity molar flow rates and gas properties [Refs. 10,11,12,13] assumed for the calculations which follow are weighted averages representative of typical laser cavity parameters rather than those of a specific operating point. These parameters are as follows:

| molecular weight, ${\mathcal M}$. | | | | | | • | • | | 7. | 4 kg/kmole |
|-------------------------------------|----|---|---|---|---|---|----|----|------|-------------------------|
| molecular diameter, 8 | | | | | | | | : | 2.52 | 2 x 10 ⁻¹⁸ m |
| specific heat ratio, 7. | | | • | • | | • | | | | 1.493 |
| stagnation density, $ ho_{\dagger}$ | • | | | | • | | 0. | 01 | to | 0.1 kg/m³ |
| stagnation temperature, | T, | ł | | • | | | • | | | . 2200 K |
| exit Mach number, M. | • | • | | | | | • | | • | 3.0 to 5.0 |

B. PRANDTL-MEYER EXPANSION

Laser exhaust gas exits the spacecraft from a centrally-located axisymmetric ring nozzle and undergoes two-dimensional isentropic expansion. The following relations are assumed valid at any point in the isentropic flow field [Ref. 14]:

$$p = \rho RT \tag{3.1}$$

$$R = \mathcal{R}/\mathcal{M} \tag{3.2}$$

$$T_1 = T[1+(\gamma-1)M^2/2]$$
 (3.3)

$$\rho_1 = \rho [1 + (\gamma - 1)M^2/2]^{1/(\gamma - 1)}$$
 (3.4)

$$q = \sqrt{\gamma RT}$$
 (3.5)

Local temperature, density, and Mach number are denoted by T, ρ , and M. The stagnation temperature T_i and specific heat ratio x are each constant in the flow field. R is the gas constant per unit mass, \mathcal{R} is the universal gas constant, and a is local sonic speed.

Figure 2.1 depicts a streamline of exhaust flow, with Mach number M_e at the nozzle exit plane, undergoing Prandtl-Meyer expansion as it leaves the nozzle. The angle between the streamline and a given Mach wave is a function of the local Mach number, related by

$$\sin \mu = 1/M \tag{3.6}$$

Also,

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$$\beta = \theta + \mu \tag{3.7}$$

In equation 3.7, θ is the angle between the spacecraft surface and the flow streamline; β is the angle between the spacecraft surface and the tail of the Prandtl-Meyer expansion fan. Owczarek [Ref. 15] gives the total angle that the flow is turned from its direction at the exit plane as

$$\theta_1 - \theta_2 = -(\nu_1 - \nu_2) \tag{3.8}$$

where the angle of turn is equal to θ_1 - θ_2 . Values for ν are given by the Prandtl-Meyer function

$$\nu(M) = \sqrt{(\gamma+1)/(\gamma-1)} \tan^{-1} \sqrt{(\gamma-1)(M^2-1)/(\gamma+1)} - \tan^{-1} \sqrt{M^2-1}$$
 (3.9)

In Figure 2.1, $\theta_t = 90^{\circ}$ and $M_t = M_e$.

C. THERMALLY SCATTERED FLUX

It is assumed that the molecules in any small element of volume in the expanding flow possess a Maxwellian velocity distribution. Noeller [Ref. 16] shows that the fraction of molecules in such a volume element that fly into the space angle $d\omega$, as depicted in Figure 3.1, is

$$(dn_{\tau}/n_{\tau})_{d\omega,dc} = \pi^{-3/2}c^2e^{-(c^2+u^2-2cu\cos\psi)}d\omega dc$$
 (3.10)

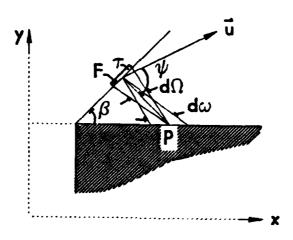


Figure 3.1 Flux Geometry.

Here, u is the stream velocity, c is the inertial flow velocity (i.e., thermal velocity plus stream velocity), and ψ is the angle between the direction of flight and the mean flow direction. Flow speeds in this analysis have been non-dimensionalized with respect to the most probable molecular thermal speed, c_m , where

$$c_{\mathsf{m}} = \sqrt{2\mathsf{RT}} \tag{3.11}$$

Thus,

$$u = Ma/\sqrt{2RT} = M\sqrt{\gamma RT}/\sqrt{2RT} = \sqrt{\gamma/2}M \qquad (3.12)$$

The number density of molecules reaching a point P from the volume $\boldsymbol{\tau}$ is

$$dn_{p} = (dn_{\tau}/d\omega)d\Omega \tag{3.13}$$

where $d\Omega$ is the solid angle of the surface F from P. Analogously, we may define the incident molecular flux in the vicinity of P arriving from the surface F as

$$dj_{P} = (dj_{F}/d\omega)d\Omega \qquad (3.14)$$

where

$$(di_F/d\omega) = n_T c_m \pi^{-3/2} c^3 e^{-(c^2 + u^2 - 2cu \cos \psi)} dc$$
 (3.15)

Hence,

The evaluation of this integral is given in Appendix A. Thus,

$$dj_{P} = n_{T}c_{m}\pi^{-3/2}e^{-u^{2}}[(1+u^{2}\cos^{2}\psi)/2+(\sqrt{\pi}/2)(u\cos\psi)$$

$$(e^{u^2\cos^2\psi}) \operatorname{erfc}(-u\cos\psi)(u^2\cos^2\psi + 3/2)] d\Omega$$
 (3.17)

The local number density is given by

$$n = \rho(N/\mathcal{U}) \tag{3.18}$$

where N is Avogadro's number. From equations 3.4 and 3.18,

$$n_{\tau} = \frac{\rho_{1}(N/\mathcal{U})}{\left[1 + (\gamma - 1)M^{2}/2\right]^{1/(\gamma - 1)}}$$
(3.19)

From equations 3.3 and 3.11,

$$c_m = \sqrt{2RT_1/[1+(\gamma-1)M^2/2]}$$
 (3.20)

The total flux arriving at point P from the breakdown surface is found by integrating equation 3.17 over the entire solid angle $d\Omega$ within which the surface F appears from P.

From equations 3.12 and 3.17-3.20, the flux emanating from a small surface element is a function only of local Mach number and the angle off the mean flow direction, ψ . The flux is a maximum in the direction of \vec{u} , decreasing rapidly as ψ increases. From equation 3.17, values of $(dj_p/d\Omega)$ were calculated for various Mach numbers as a function of ψ . Results are shown in Figure 3.2. Values along the ordinate are flux ψ , M /flux ψ =0, M=3. i.e., the ratio of flux directed at an angle ψ from the mean flow direction to the magnitude of flux at ψ = 0°, M = 3.0. For example, for local flow at Mach 3.0, flux at a back flow angle of 180 degrees is approximately seven orders of magnitude less than flux in the stream flow direction. Similarly, at Mach 14.5, flux directly opposing the stream flow is nearly eighty orders of magnitude below the maximum value.

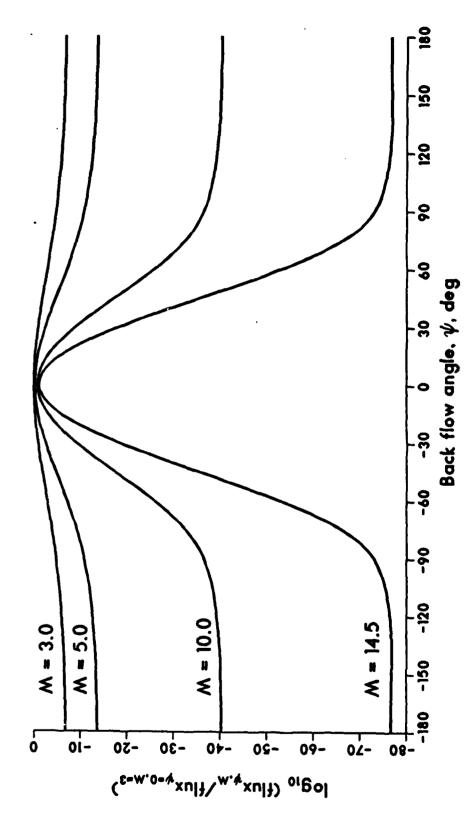
D. DETERMINATION OF BREAKDOWN SURFACE

A parameter for the determination of continuum flow breakdown is given in equation 2.1. Falcovitz [Ref. 17, Appendix B] evaluates the breakdown parameter P along streamlines of a centered rarefaction fan. A non-dimensional gradient is defined as

$$\kappa(\mathsf{M}) = \frac{\mathsf{r}}{\rho} \left| \frac{\mathsf{d}\rho}{\mathsf{d}\mathsf{s}} \right| \tag{3.21}$$

whose value for a Prandtl-Meyer fan is

$$\kappa(M) = 2\sqrt{M^2 - 1}/M(\gamma + 1)$$
 (3.22)



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Figure 3.2 Flux Ratio versus Back Flow Angle. ψ , as a Function of Mean Flow Mach Number, M.

Bird [Ref. 18] gives the following relations for the average thermal speed \bar{c} , mean free path λ , and collision frequency ν :

$$\vec{c} = 2c_{\text{m}}/\sqrt{\pi} \tag{3.23}$$

$$\lambda = (\sqrt{2\pi}\delta^2 n)^{-1} \tag{3.24}$$

$$\nu = \bar{c}/\lambda \tag{3.25}$$

Substitution of equations 3.5, 3.11, and 3.22-3.25 into equation 2.1 yields

$$P = \frac{\sqrt{(\gamma/\pi)(M^2 - 1)}}{2(\gamma + 1)r\delta^2 n}$$
 (3.26)

Substitution of equation 3.18 into equation 3.26 gives

$$P = \frac{\sqrt{(\gamma/\pi)(M^2 - 1)}[1 + (\gamma - 1)M^2/2]^{1/(\gamma - 1)}}{2(\gamma + 1)r\delta^2\rho_+(N/\mathcal{U})}$$
(3.27)

To determine the location of the breakdown surface, P is set equal to 0.05 in equation 3.27. We may now solve explicitly for the distance r of the breakdown surface from the vertex of the expansion fan. As a function of local Mach number,

$$r = \frac{10\sqrt{(\gamma/\pi)(M^2-1)}[1+(\gamma-1)M^2/2]^{1/(\gamma-1)}}{(\gamma+1)\delta^2\rho_{\uparrow}(N/\mathcal{U})}$$
(3.28)

From evaluation of the Prandtl-Meyer function for the flow fields under consideration, it is found that the maximum Mach numbers reached in the expansion to the ambient pressure of low earth orbit are well in excess of one hundred. However, the molecular back flow from areas along the breakdown surface with flow speeds of this magnitude is negligible. Thus, for efficiency of computation, it is necessary to estimate the maximum Mach number M_{max} which will bear significantly in the

present analysis. An estimate of $M_{mex} = 15.0$ was arrived at in the following manner. For the gas under consideration, the Prandtl-Meyer function (equation 3.9) was evaluated for M = 15.0. For flow exiting the nozzle at $M_e = 3.0$, the angle through which the flow is turned (equation 3.8) is approximately 50° . Therefore, the back flow angle for molecules from this flow to reach a point in the plane parallel to the spacecraft surface is approximately 40° off the mean flow direction. Evaluation of equation 3.16 with the appropriate values gives

$$\log_{10}(\text{flux}_{\psi=40^{\circ}}/\text{flux}_{\psi=0^{\circ}})_{\text{M}=15.0} \sim -30.0$$
 (3.29)

That is, the flux directed toward a plane parallel to the spacecraft surface from flow at Mach 15.0 is thirty orders of magnitude less than the flux in the mean flow direction. Moreover, the magnitude of flux arriving at the spacecraft surface will be less than this value. Thus M=15.0 is used as an *a priori* estimate of M_{max} . Subsequent calculations confirm that loss of accuracy is not incurred using this estimate.

E. BACK FLOW GEOMETRY

Molecular back flow geometry is presented in Figure 3.3. Two-dimensional projections onto the x-y plane and y-z plane are shown in Figures 3.4 and 3.5. From Phillips [Ref. 19], the angle ψ between the mean flow stream and a point P on the spacecraft surface is given by

$$\cos \psi = \frac{\vec{L} \cdot \vec{u}}{|\vec{L}| |\vec{\mu}|} \tag{3.30}$$

where \vec{L} is the vector from a point B on the breakdown surface to a point P on the spacecraft. The magnitude of u is equal to the product of local Mach number and sonic speed. Define the vector from the origin to P as \vec{P} , the vector from the origin to B as \vec{B} , and unit vectors in the x, y, and z directions as \hat{x} , \hat{y} , and \hat{z} .

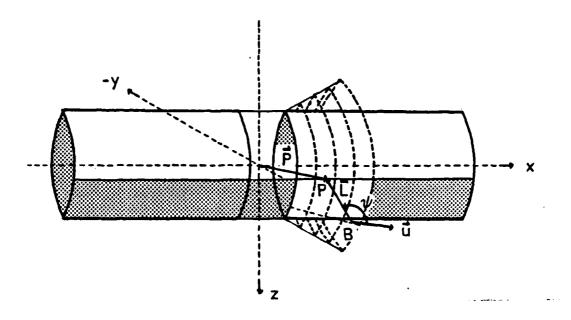


Figure 3.3 Back Flow Geometry.

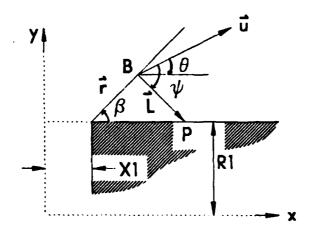


Figure 3.4 Back Flow Geometry: x-y plane.

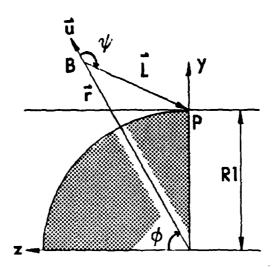


Figure 3.5 Back Flow Geometry: y-z plane

From Figures 3.3, 3.4, and 3.5, the following relations hold:

$$\vec{P} = x\hat{x} + R1\hat{y} \tag{3.31}$$

$$\vec{B} = (X1 + r \cos \beta)\hat{x} + [(R1 + r \sin \beta)\sin \phi]\hat{y} + [(R1 + r \sin \beta)\cos \phi]\hat{z}$$
 (3.32)

$$\vec{u} = (u \cos \theta)\hat{x} + (u \sin \theta \sin \phi)\hat{y} + (u \sin \theta \cos \phi)\hat{z}$$
 (3.33)

$$\vec{L} = \vec{P} - \vec{B} = (x - X1 - r \cos \beta)\hat{x} + [R1 - (R1 + r \sin \beta)\sin \phi]\hat{y}$$
$$-[(R1 + r \sin \beta)\cos \phi]\hat{z}$$
(3.34)

$$|\vec{L}| = \left\{ (x - X1 - r \cos \beta)^2 + \left[(R1 - (R1 + r \sin \beta) \sin \phi)^2 + \left[(R1 + r \sin \beta) \cos \phi \right]^2 \right\}^{1/2}$$
 (3.35)

Hence,

$$\cos \psi = \left\{ (u \cos \theta)(x - X1 - r \cos \beta) + (u \sin \theta \sin \phi) \right\}$$

$$\left[R1 - (R1 + r \sin \beta) \sin \phi \right] - (u \sin \theta)(R1 + r \sin \beta) \cos^2 \phi \right\} / |\vec{L}|\vec{L}| (3.36)$$

The solid angle $d\Omega$ within which an element of the breakdown surface appears from the point P is

$$d\Omega = (\vec{L} \cdot \hat{\Lambda} d\sigma) / |\vec{L}|^3$$
 (3.37)

where \hat{n} is the unit vector normal to the breakdown surface and do is an element of area on the breakdown surface. Phillips [Ref. 20] gives

$$\hat{n}d\sigma = \frac{\partial \vec{r}}{\partial r} \times \frac{\partial \vec{r}}{\partial \phi} drd\phi \qquad (3.38)$$

where \hat{r} is the vector along the Mach wave for a specified Mach number to the point B on the breakdown surface (Figure 2.4). The term dr denotes an incremental distance along the breakdown surface. With reference to the coordinate system of Figures 3.3, 3.4, and 3.5:

$$\vec{r} = (r \cos \beta)\hat{x} + (r \sin \beta \sin \phi)\hat{y} + (r \sin \beta \cos \phi)\hat{z}$$
 (3.39)

$$\frac{\partial \vec{r}}{\partial r} = (\cos \beta)\hat{x} + (\sin \beta \sin \phi)\hat{y} + (\sin \beta \cos \phi)\hat{z}$$
 (3.40)

$$\frac{\partial \vec{r}}{\partial \phi} = (r \sin \beta \cos \phi)\hat{y} - (r \sin \beta \sin \phi)\hat{z}$$
 (3.41)

Thus,

$$\hat{n}d\sigma = \left[(-r \sin^2 \beta)\hat{x} + (r \sin \beta \cos \beta \sin \phi)\hat{y} + (r \sin \beta \cos \beta \cos \phi)\hat{z} \right] drd\phi$$
(3.42)

and

$$\vec{L} \cdot \hat{n} d\sigma = \left\{ (x - X1 - r \cos \beta)(-r \sin^2 \beta) + (r \sin \beta \cos \beta \sin \phi) \right.$$

$$\left[R1 - (R1 + r \sin \beta) \sin \phi \right] - (r \sin \beta \cos \beta \cos \phi)$$

$$\left. (R1 + r \sin \beta) \cos \phi \right\} dr d\phi$$
(3.43)

The solid angle $d\Omega$ (equation 3.37) may now be determined, and the flux from an element of breakdown surface to an element of area near point P (equation 3.17) calculated. The total flux is

$$di_{p} = 2\pi^{-3/2} \int_{\phi_{min}}^{\pi/2} \int_{r_{min}}^{r_{max}} n_{\tau} c_{m} e^{-u^{2}} \left[(1 + u^{2} \cos^{2} \psi) / 2 + (\sqrt{\pi}/2) \right]$$

$$(u \cos \psi)(e^{u^2\cos^2 \psi}) \operatorname{erfc}(-u \cos \psi)(u^2\cos^2 \psi + 3/2)] d\Omega^{(3.44)}$$

Note that flow symmetry with respect to the y-axis requires integration only from $\phi = \phi_{\min}$ to $\phi = 90^{\circ}$. Twice this result gives the value for total flux.

F. SPATIAL INTEGRATION OF FLUX

The independent variable used in calculations thus far is local Mach number. For given stagnation parameters and exit plane Mach number, the continuum flow breakdown surface and all pertinent flow properties may be determined as has been shown. The FORTRAN program 'FLUX' (Appendix C) was written to perform the calculations presented herein. In the program, equation 3.44 is evaluated over the extent of the breakdown surface contributing flux to a given target area on the surface of the spacecraft. Only areas of the breakdown surface whose y-components are greater than the spacecraft radius R1

in Figure 3.5 will contribute flux to a line of points along the space-craft surface defined by y = R1, z = 0. This constraint may be expressed

$$(R1 + r \sin \beta) \sin \phi > R1$$
 (3.45)

Having chosen the value of M_{max} , a maximum value for distance from the nozzle lip r_{max} is defined by equation 3.28. This value will in turn define a minimum value of ϕ for the integration procedure, given by

$$\phi_{\min} = \sin^{-1}[R1/(R1 + r_{\max})]$$
 (3.46)

Included in Appendix C is a flow chart of the program 'FLUX'. The integration algorithm begins with the input of constants, gas properties, and spacecraft geometry. An exit Mach number, maximum Mach number, and an incremental step value dM are chosen, and a string of target points P are selected on the surface of the spacecraft along the line y = R1, z = 0.

Calculations begin for a target point near the nozzle lip. In order to avoid the singularity at the nozzle lip, the value of M is initialized as (M_e+dM) in a plane near $\phi=\phi_{min}$. The ϕ -plane in which integration begins is defined by values assigned to ϕ_{min} and $d\phi$. In this constant- ϕ plane, Mach number is incremented by dM and the constraint of relation 3.45 is checked. When a value of r is reached such that relation 3.45 is satisfied, the location of the point B, pertinent flow parameters, the back flow angle ϕ , and the incremental flux from B toward the target point are calculated. The value of M is incremented and the process is iterated.

A flux magnitude of one molecule per square meter per second arriving in the vicinity of a given target point is used as the minimum value for which calculations proceed in a constant-ø plane.

That is, if

$$\left(d_{|p}\right)_{M,\phi} < 1 \text{ per m}^2 \text{ per sec}$$
 (3.47)

then the value of ϕ is incremented by d ϕ , M is reset to M, and iteration begins in a new plane of constant- ϕ . This process continues through $\phi = 90^{\circ}$. Total incident flux near a given target point is equal to twice the sum of the incremental flux values thus calculated. A new target point is selected and the entire procedure is repeated.

IV. RESULTS

Calculations were performed as described above for exit Mach numbers of 3.0, 4.0, and 5.0, and exhaust plume stagnation densities of 0.01 and 0.1 kg/m³. A constant stagnation temperature of 2200 K was used in all calculations. Table 1 indicates some of the limiting values calculated for the stated initial conditions. Maximum and minimum distances of the breakdown surface from the nozzle lip are given by r_{mex} and r_{min} . M_{mex} is that Mach number along the breakdown surface at which the flux to any target area on the surface becomes less than one molecule per square meter per second. Note that the maximum Mach number for which this constraint is reached is M = 12.8. Therefore, the a priori estimate of M = 15.0 did not limit the accuracy of back flow calculations. The two right-hand columns give the mean free path λ at the nozzle exit plane and the ratio of r_{min} to λ . The latter parameter gives a relative indication of the "closest point of approach" of the breakdown surface to the singularity at the nozzle lip.

TABLE 1
Exit Plane and Breakdown Surface Parameters.

| M _e | $\rho_{\rm t}$, kg/m ³ | r _{max} , cm | r _{min} ,cm | M _{max} | λ, cm | r_{min}/λ |
|----------------|------------------------------------|-----------------------|----------------------|------------------|-------|-------------------|
| 3.0 | .01 | 81.53 | . 1730 | 11.65 | .0047 | 37:1 |
| 3.0 | .10 | 13.00 | . 0173 | 12.80 | .0005 | 37:1 |
| 4.0 | .01 | 27.63 | . 5592 | 9.35 | .0111 | 50.2 |
| 4.0 | .10 | 3.57 | . 0559 | 9.85 | :0011 | 50.2 |
| 5.0 | .01 | 18.38 | 1.4878 | 8.60 | .0236 | 63.0 |
| 5.0 | .10 | 2.29 | .1488 | 9.00 | .0024 | 63.0 |

The most salient data presented in Table 1 are the values for r, which in essence define the extent of the breakdown surface contributing flux to the surface of the spacecraft. Values for r are generally less than one meter. Moreover, for the cases of higher stagnation

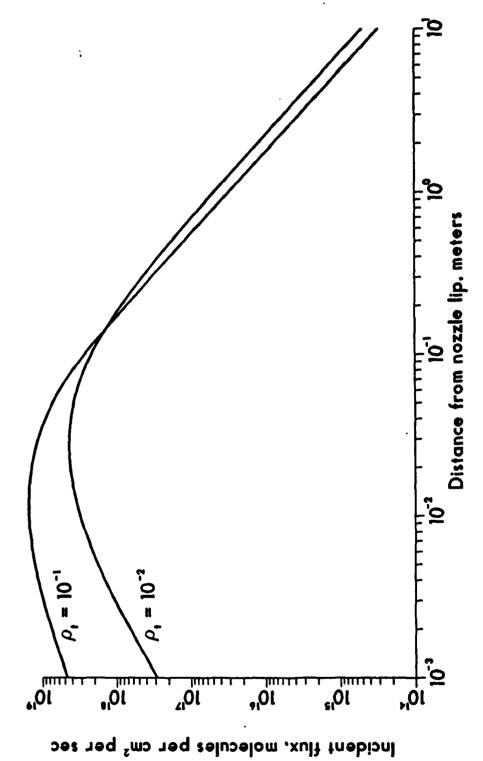
densities and exit Mach numbers, the total significant efflux from the breakdown surface toward the spacecraft originates from within only a few centimeters from the nozzle lip.

Figures 4.1, 4.2, and 4.3 show the magnitude of flux incident on the spacecraft surface for exit Mach numbers of 3.0, 4.0, and 5.0, respectively. In each figure, values along the abscissa (distance from the nozzle lip) range from one millimeter to ten meters. For each set of initial conditions considered, flux in the plane of the nozzle exit reaches a maximum near the nozzle lip, generally well within ten centimeters. The variance of flux within this distance of the lip is not more than about one order of magnitude. Beyond, incident flux to the spacecraft decreases rapidly; at a point ten meters from the nozzle exit the back flow is generally three to four decades less than the maximum values.

The magnitude of molecular back flow is a strong function of exit plane Mach number, exhibiting inverse proportionality. The variance of back flow with stagnation density is less pronounced. Near the nozzle lip, the spacecraft receives a slightly greater molecular flux from the higher-stagnation density exhaust plume. However, at distances greater than one meter from the nozzle lip, flux received by the spacecraft is virtually independent of stagnation density, and becomes a function only of exit Mach number.

Figure 4.4 depicts the sensitivity of flux magnitude to assumed values of the breakdown parameter P. As P is modified, the general locus of the breakdown surface changes as shown in Figure 2.3. Maximum flux magnitude appears to be insensitive to increasing values of P. However, changes in the shape of the flux distribution curve do occur. As the assumed value of P increases, flux near the nozzle lip is increased and the point of maximum flux moves inward toward the nozzle lip. Beyond the point of maximum flux, though, the decrease in back flow to the surface of the spacecraft decays more rapidly for higher values of P.

Calculations were also performed to assess the validity of approximating the breakdown surface by the expansion wave corresponding to M_{mex} , as shown in Figure 2.4. From results shown in Figure 4.5, it appears that little loss of accuracy is incurred in making this assumption.



Stagnation Temperature = 2200 K. Exit Mach Number = 3.0. Figure 4.1 Molecular Flux in Plane of Nozzle Exit; Plume Stagnation Densities are given in kg/m².

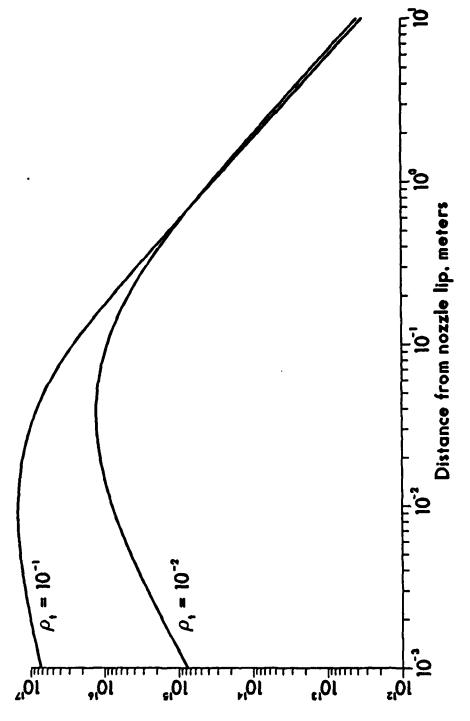
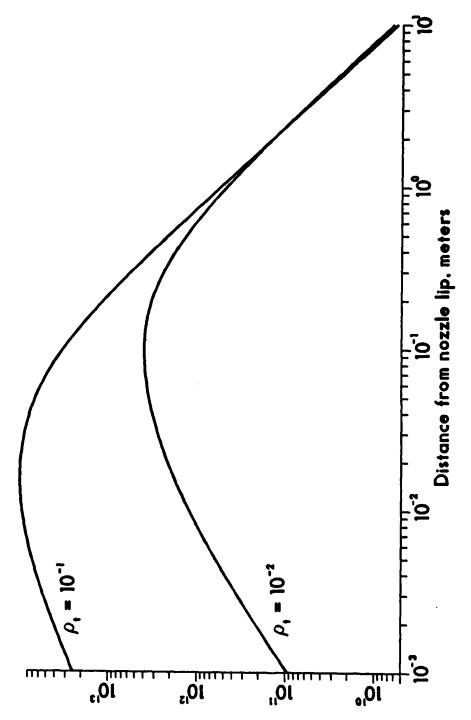


Figure 4.2 Molecular Flux in Plane of Nozzle Exits Stagnation Temperature = 2200 K. Exit Mach Number Plume Stagnation Densities are given in kg/m².

Incident flux, molecules per cm² per sec



PER PERSONAL PROPERTY.

Stagnation Temperature = 2200 K. Exit Mach Number = 5.0. Figure 4.3 Molecular Flux in Plane of Nozzle Exite Plume Stagnation Densities are given in kg/m³.

Incident flux, molecules per cm² per sec

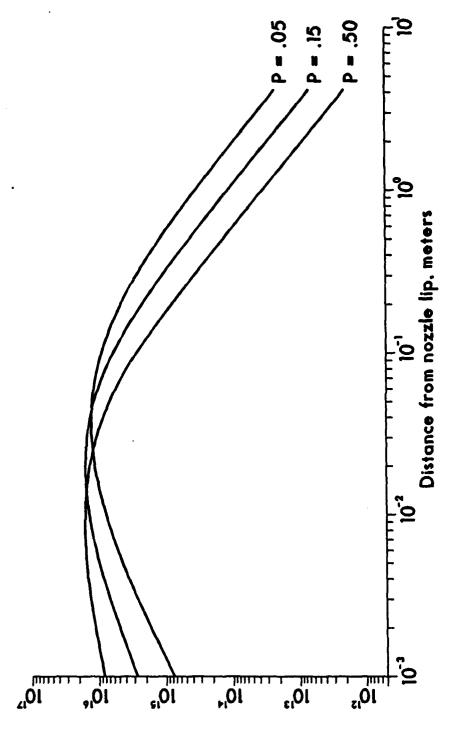


Figure 4.4 Sensitivity of Flux to Assumed Value of Breakdown Parameter, Ps Stagnation Temperature = 2200 K, Exit Mach Number = 4.0. Plume Stagnation Density = 10⁻² kg/m³.

Incident flux, molecules per cm² per sec

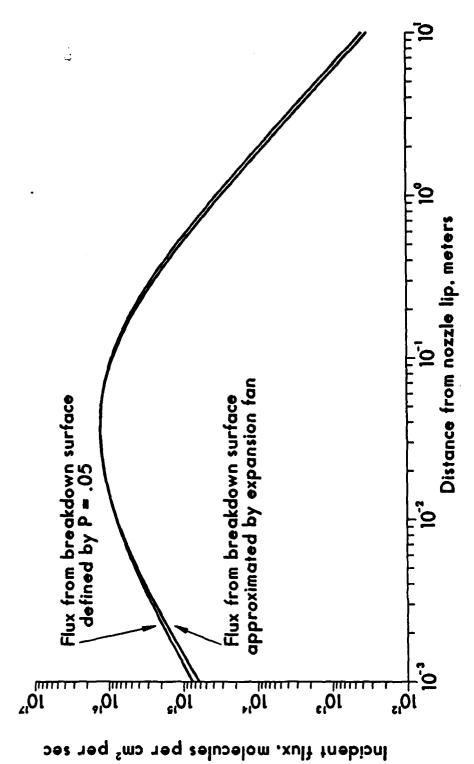


Figure 4.5 Comparison of Flux from Actual and Approximated Breakdown Surfaces Stagnation Temperature = 2200 K, Exit Mach Number = 4.0. Plume Stagnation Density = 10⁻² kg/m³.

V. CONCLUSIONS

The data presented in Figures 4.1, 4.2, and 4.3, and Table 1 indicate that for both effusion and reception of molecular flux, the region in the immediate vicinity of the nozzle lip is of critical importance. Therefore, efforts to minimize the molecular back flow to the spacecraft surface warrant attention to this region. In theory, rather straightforward and uninvolved modifications to the spacecraft structure near the exhaust nozzle would significantly decrease incident back flow. Comparison of Figures 4.1, 4.2, and 4.3 shows that minimization of back flow is contingent upon raising the exit Mach number of the exhaust jet to a value as high as feasible. With all other parameters constant, increasing the exit Mach number from 3.0 to 5.0 decreases flux to any given area on the spacecraft surface by approximately five orders of magnitude.

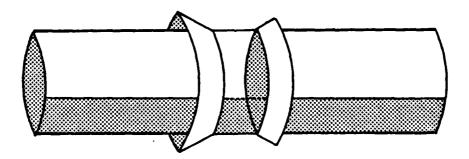


Figure 5.1 Exhaust Nozzle Modification.

Shown in Figure 5.1 is the addition of a rim located at either edge of the nozzle, encircling the spacecraft. Benefits of such an

arrangement would be twofold. Most importantly, the effective nozzle expansion ratio is increased, thereby increasing exit Mach number. Additionally, the back flow angle for molecular flux to reach a given area on the spacecraft is greater than that for the design in which the nozzle exit plane is flush with the spacecraft surface.

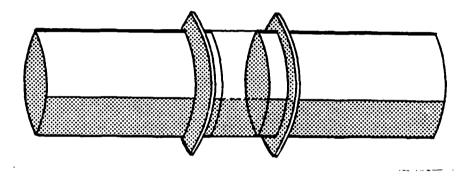


Figure 5.2 Exhaust Nozzle Modification.

Small vertical barriers encircling the spacecraft near the nozzle lip as shown in Figure 5.2 would also be effective in significantly reducing incident flux. Added without regard to increasing area ratio or exit Mach number, the "fences" would act simply to block a high percentage of the molecular effusion from the breakdown surface. In light of the values of r_{max} given in Table 1, it is conceivable that such a modification, even if only a few centimeters in height, could be extremely effective.

VI. RECOMMENDATIONS

One of the limitations of the foregoing analysis is that physical and thermodynamic properties of the exhaust plume are taken to be weighted averages of the properties of the constituent molecular species. Realistically, the number density, mean free path, and collision rates of each molecular species will not necessarily be equal to one another at any specified point in the flow field.

Further, in this analysis, the effect on the exhaust plume of the atmosphere through which the spacecraft is traveling has been neglected. Although the molecular number densities associated with low earth orbit altitudes are small, the velocity of these molecules relative to a spacecraft advancing in orbit is significant. The relative approach of these atmospheric molecules toward the spacecraft is parallel to the plane of the nozzle exit and therefore nearly perpendicular to the locus of points describing the breakdown surface of the exhaust plume. Collisions between free stream molecules and exhaust gas molecules occurring in the transition region of the exhaust plume will result in a transfer of energy to molecules in this region.

The resolution of each of the limitations above will further improve the accuracy of the results presented in this analysis.

APPENDIX A ON THE GRADIENT IN CENTERED RAREFACTION FAN

Joseph Falcovitz Feb. 19, 1985

Purpose: Evaluate the Bird/Knudsen number

$$P = \frac{u}{\rho \nu} \left| \frac{d\rho}{ds} \right|$$

along streamlines of centered rarefaction fan.

Reference: J.A. Owczarek, "Fundamentals of Gas Dynamics"

- (1) Mach wave: $\sin \mu = 1/M$
- (2) $\beta = \mu + \theta$; $\theta = \text{streamline angle}$ For a centered fan, flow field is function of β .

Denote: r = distance from fan vertex

s = coordinate along streamline

 ρ = density

 ρ_i = stagnation density

Then $(d\rho/ds)$ is a $(-\sin \mu)$ component of $\frac{1}{r} \frac{d\rho}{d\beta}$

(3)
$$\frac{d\rho}{ds} = \frac{1}{r} \frac{d\rho}{d\beta} \sin \mu = -\frac{1}{rM} \frac{d\rho}{d\beta}$$

Denote the non-dimensional gradient:

(4)
$$\kappa(M) = \frac{r}{\rho} \frac{d\rho}{ds}$$

Then for a centered fan:

(5)
$$\kappa(M) = -\frac{1}{M\rho} \frac{d\rho}{d\beta} = -\frac{1}{M\rho} \frac{d\rho}{dM} \left[\frac{d\beta}{dM} \right]^{-1} = -\frac{1}{M\rho} \frac{d\rho}{dM} \left[\frac{d\mu}{dM} \frac{d\theta}{dM} \right]^{-1}$$

$$\frac{d\mu}{dM} = -\frac{1}{M^2 \cos \mu} = -\frac{1}{M^2 (1-1/M^2)^{1/2}} = -\frac{1}{M(M^2-1)^{1/2}}$$

$$\frac{d\theta}{dM} = - \frac{(M^2 - 1)^{1/2}}{M[1 + (\gamma - 1)M^2/2]}$$

$$\frac{d\beta}{dM} = \frac{d\mu}{dM} \frac{d\theta}{dM} = -\frac{(\gamma+1)M}{2(M^2-1)^{1/2}[1+(\gamma-1)M^2/2]}$$

$$\rho_1 = \rho [1 + (\gamma - 1)M^2/2]^{1/(\gamma - 1)}$$

$$\frac{\mathrm{d}\rho}{\mathrm{dM}} = -\rho \,\mathrm{M} \big[1 + (\gamma - 1) \mathrm{M}^2 / 2 \big]^{-1}$$

$$\frac{1}{\rho} \frac{d\rho}{dM} = -M [1 + (\gamma - 1)M^2/2]^{-1}$$

(6)
$$\kappa(M) = 2\sqrt{M^2 - 1}/M(\gamma + 1)$$

APPENDIX B EVALUATION OF INTEGRALS

Given

$$(dj_{P}/d\Omega) = \int_{0}^{\infty} n_{\tau} c_{m} \pi^{-3/2} c^{3} e^{-(c^{2} + u^{2} - 2cu \cos \psi)} dc$$

Via the method of Noeller [Ref. 16], the substitution $k = c - u \cos \psi$ is made. The right-hand side of the equation becomes

$$n_{\tau}c_{m}\pi^{-3/2}\int_{-u\cos\psi}^{\infty} (k+u\cos\psi)^{3}e^{-k^{2}}e^{-u^{2}(1-\cos^{2}\psi)}dk$$

which in expanded form equals

$$n_{\tau}c_{m}\pi^{-3/2}e^{-u^{2}}e^{u^{2}}\cos^{2}\psi\left\{\int_{-u\cos\psi}^{\infty}k^{3}e^{-k^{2}}dk+3u\cos\psi\int_{-u\cos\psi}^{\infty}k^{2}e^{-k^{2}}dk\right\}$$

$$+ 3 u2 cos2 \psi \int_{-u}^{\infty} ke^{-k^{2}} dk + u3 cos3 \psi \int_{-u}^{\infty} e^{-k^{2}} dk$$

The evaluation of these four integrals is as follows:

1.
$$\int_{-u \cos \psi}^{\infty} k^3 e^{-k^2} dk = (u^2 \cos^2 \psi e^{-u^2 \cos^2 \psi} + e^{-u^2 \cos^2 \psi})/2$$

2.
$$\int_{-u}^{\infty} k^2 e^{-k^2} dk = -(u \cos \psi e^{-u^2 \cos^2 \psi})/2 + (\sqrt{\pi/4}) \operatorname{erfc}(-u \cos \psi)$$

3.
$$\int_{-u \cos \psi}^{\infty} ke^{-k^2} dk = (e^{-u^2 \cos^2 \psi})/2$$

4.
$$\int_{-u \cos \psi}^{\infty} e^{-k^2} dk = (\sqrt{\pi/2}) \operatorname{erfc}(-u \cos \psi)$$

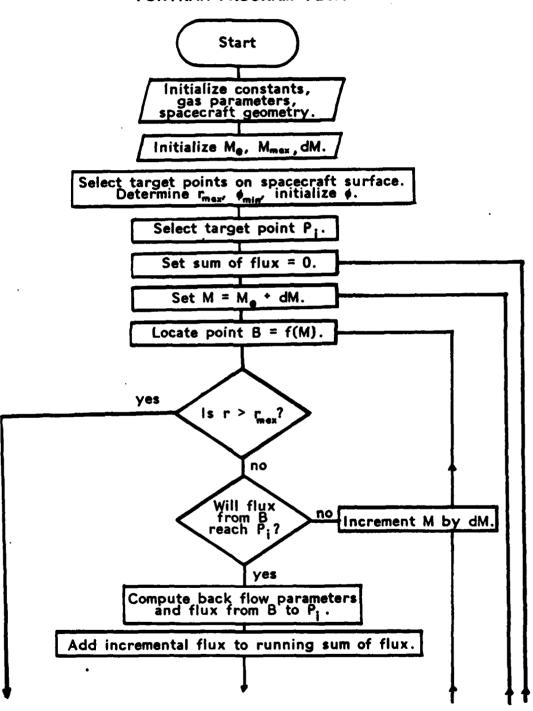
where erfc is the complementary error function. Substitution yields

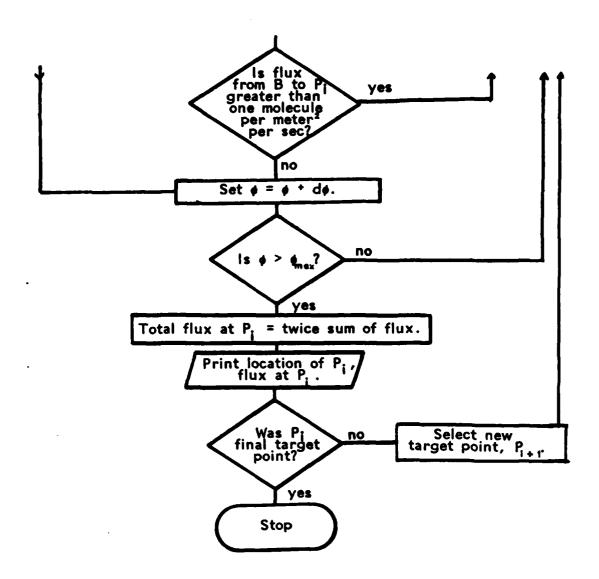
$$di_{P} = n_{\tau} c_{m} \pi^{-3/2} e^{-u^{2}} [(1+u^{2} \cos^{2} \psi)/2 + (\sqrt{\pi}/2)(u \cos \psi)$$

$$(e^{u^{2} \cos^{2} \psi}) \operatorname{erfc}(-u \cos \psi)(u^{2} \cos^{2} \psi + 3/2)] d\Omega$$

APPENDIX C
FORTRAN PROGRAM 'FLUX'

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LIST OF SYMBOLS IN PROGRAM "FLUX"

Input Parameters

| Symbol | Name | Units | Description |
|-----------------|----------------|----------|---|
| GAMMA | 7 | | average specific heat ratio |
| MW | M | kg/kmole | average molecular weight |
| DELTA | δ | m | average molecular diameter |
| R1 | | m | spacecraft radius |
| X1 | | m | nozzle half-width |
| ME | M⊕ | | exit plane Mach number |
| DM | dM | | incremental Mach number step |
| MMAX | Mmex | | estimate of maximum flow field Mach number |
| TSTG | Tt | K | stagnation temperature of exhaust plume |
| DSTG | P ₁ | kg/m³ | stagnation density of exhaust plume |
| P | P | | breakdown parameter |
| IPHI, PHIDIV | | | number of ø-divisions for integration |
| IPTS | | | number of target points |
| XMIN | | m | x-coordinate of target point nearest nozzle lip |
| XMAX | | m | x-coordinate of target point furthest from nozzle lip |

Other Parameters

| Symbol | Name | Units | Description |
|--------|---------------------------|------------------------|---------------------------|
| PI | П | | 3.1415926 |
| E | e | | 2.7182818 |
| RU | universal gas constant | J/mole·K | 8314.41 |
| N0 | Avogadro's number | molecules per kmole | 6.022045×10^{26} |

| SIGMA | đ | m² | collision cross section |
|-----------------------------------|------------------|-----------------------------|---|
| RG | R | J/kg·K | $R = \mathcal{R}/\mathcal{M}$ |
| XDIV, LRATIO, XCOORD, MM | | | variables used in determination of intermediate target points |
| C1 | | | 2/(x - 1) |
| C2 | | | (x + 1)/(x - 1) |
| C3 | | | (x - 1)/(x + 1) |
| C4 | | | (r - 1)/2 |
| C5 | | | $(\chi/\pi)^{1/2}$ |
| C6 | | | 1/(r - 1) |
| NU1 | v ₁ | radians | Prandtl-Meyer function at nozzle exit |
| RMAX | r _{max} | m | value of r corresponding to $M_{\text{\scriptsize max}}$ |
| PHIMIN | φ _{min} | radians | minimum value of ¢ used in integration procedure |
| DPHI | d∳ | radians | incremental ø-step |
| PHI . | ø | radians | spatial coordinate |
| FLUX | jρ | molecules per m² per sec | flux arriving in vicinity of target point |
| ML | M | | local flow Mach number |
| NU | ν | radians | Prandtl-Meyer function |
| THETA | θ | radians | angle between spacecraft surface and flow streamline |
| BETA | β | radians | angle between spacecraft surface and Prandtl-Meyer wave |
| R | r | m | distance from nozzle lip |
| DR | dr | m | incremental distance step |
| MPS | c _m | m/sec | most probable thermal molecular speed, (2RT) ^{1/2} |
| UMAG | រជា | | magnitude of stream flow velocity |
| LDOTU LMAG LNDS | L. ndo | | variables defined by equations 3.33, 3.34, 3.35, and 3.43. |
| PSI | ψ | radians | flux back flow angle |
| DOMEGA | dΩ | steradians | solid angle subtended by portion of breakdown surface |

| U . | u | | dimensionless flow speed, (1/2) 2M |
|-------|----------------|------------------------------|---|
| C7 | | | u cos 🛊 |
| C8 | | | u² cos² ♦ |
| C9 | | | e ^{-u²} |
| C10 | | | eu² cos² + |
| ND | n _T | molecules/m³ | number density |
| DFLUX | djp | molecules per m² per sec | incremental flux directed toward target point |
| TFLUX | j _P | molecules per cm² per sec | total flux incident near target point |
| MLIM | Mmex | | maximum stream Mach number for which breakdown is significant |

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$60), R(500), U(500), XCOORD(99), LRATIO(99)
   THE MOLECULAR FLUX INCIDENT ON A SURFACE OF AN AXISYMMETRIC RING NOZZLE.
                                                                                                                                                                                                                                                                                                                                                                                                                        =11) = DLOG10(MM)/DLOG10(XDIV)
                                                                                                                                                                                                                                                                                                                                                                                                                                             400) IPTS
SED IN FLOW FIELD CALCULATIONS
                                                                                                                                                                                                                                      AND INTEGRATION PARAMETERS
                                                                                                                                                                                                                                                                                                                                                                                                                                                                             (GAMMA-1.)
                                                                                                                                                              TA = 2.52D-10
MA = DELTA*DELTA
= RU/MW
AFT GEOMETRY
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 ŘŤ (GAMMA/PI)
                                                                                                                                                                                                                                                                                                                                                                                                                                                          C CONSTANT
                                                                                                                                                                                                      C SPACE
                                                                                                                                                                                                                                       C FLOW
                                                                C INIT
                                                                                                                                   C EXHA
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|-NU1 | PREAKDOWN SURFACE; CHECK TO SEE IF IT E TARGET POINT. | CANTACE; CHECK TO SEE IF IT | CANTACE | POINT. | CANTACE | CAN
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         INCREMENT MACH NUMBER BY DM.
NDTL-MEYER FUNCTION.
E+DFLOAT(I)*DM
SQRT(C2)*DATAN(DSQRT(C3*(ML(I)*ML(I)-1.)))-DATAN(DSQRT(ML
                                                                                                                                                                                                          F5.2,3X, STAG. DENSITY, KG/M3:',F7.3,3X,'ST
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 2,-1, }*(1.+C4*((ML(I)+DM)**2.))**C6
\(\(\bar{Q}\)\(\bar{M}\))
                                                                                                                                                                                                                                                                                                                                                                                            PARTICLES/CM2*SEC')
VALUE OF MMAX
+C4*MMAX*MMAX)**C6)/(2.*(GAMMA+1
         FUNCTION AT EXIT PLANE
N(DSQRT(C3*(ME*ME-1.)))-DATAN(DSQRT(ME*ME-1.))
TSTG
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             -R(I) 1/2;
FLOW ANGLE, SOLID ANGLE AT
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         LT.R1) GO TO 444
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             ^*RG*ISTG/(1.+C4*ML(1)*ML(1)))
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         -LRATIO(12)*(XMAX-XMIN)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    II + RMAX)
c calcul
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       C SELE
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7*C10*DERFC(-C
DSORT(DABS((XCOORD(12)-X1-R(I)*DCOS(BETA)))**2.+DABS((R1-(R)*DSIN(BETA))*DCOS(PHI))
DSIN(BETA))*DSIN(PHI)))**2.+((R1+R(I)*DSIN(BETA))*DCOS(PHI)
                                                                                                                                                                                                                                                                                                                                                      WRITE RESULTS FOR GIVEN TARGET POINT Y_{\mathbf{X}_{1}}^{\dagger}\mathbf{D}+\mathbf{0}4
                                                                  = DABS(LNDS/LMAG**3.)
SED IN CALCULATION OF FLUX FROM BREAKDOWN POINT () DCOS(PSI)
                                                                                                                                                                                                                                                                                                 HI BY DPHI: CONTINUE CALCULATIONS IN PLANE OF II. CONTINUE INTEGRATION THROUGH PHI = PI/2. HI+DPHI  
3 GT.PI/2.) GO TO 2
                                                                                                                                                                                                                                                                           (1-1) MLMAX(12) = ML(1)
                                                                                                                                                                                                                                                                                                                                                                                                                                     .3.10x.010.3)

60.T0 222

.GT.MLMAX(12-1)) MLIM
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 II
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  603)MLIM
10'.14'
10'.114'
10'.114'
10'.114'
                                                                                                                                                **(C((I)*U(I)))
                                                                                                                                                                                                                                                                                                              C INCRE
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